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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/577,461	04/27/2006	Siebo Kunstreich	289158US6PCT	5038	
23E59 OBLON, SPIVAK, MCCLELLAND MAIER & NEUSTADT, P.C. 1940 DUKE STREET			EXAM	EXAMINER	
			LIN, KUANG Y		
ALEXANDRIA, VA 22314 ART UNIT		ART UNIT	PAPER NUMBER		
			1793		
			NOTIFICATION DATE	DELIVERY MODE	
			04/17/2009	EL ECTRONIC	

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Notice of the Office communication was sent electronically on above-indicated "Notification Date" to the following e-mail address(es):

patentdocket@oblon.com oblonpat@oblon.com jgardner@oblon.com

Application No. Applicant(s) 10/577.461 KUNSTREICH, SIEBO Office Action Summary Examiner Art Unit Kuang Y. Lin 1793 -- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --Period for Reply A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS. WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION. Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication. If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b). Status 1) Responsive to communication(s) filed on 20 February 2009. 2a) ☐ This action is FINAL. 2b) This action is non-final. 3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213. Disposition of Claims 4) Claim(s) 1-20 is/are pending in the application. 4a) Of the above claim(s) 20 is/are withdrawn from consideration. 5) Claim(s) _____ is/are allowed. 6) Claim(s) 1-19 is/are rejected. 7) Claim(s) _____ is/are objected to. 8) Claim(s) _____ are subject to restriction and/or election requirement.

Application	_	

9) The specification is objected to by the Examiner.

10) The drawing(s) filed on is/are; a) accepted or b) objected to by the Examiner.

Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).

Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).

11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. § 119

12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).

a) All b) Some * c) None of:

Certified copies of the priority documents have been received.

2. Certified copies of the priority documents have been received in Application No.

Copies of the certified copies of the priority documents have been received in this National Stage

application from the International Bureau (PCT Rule 17.2(a)).

* See the attached detailed Office action for a list of the certified copies not received.

Attachment(s)		
1) Notice of References Cited (PTO-892)	4) Interview Summary (PTO-413)	
2) Notice of Draftsperson's Patent Drawing Review (PTO-948)	Paper No(s)/Mail Date	
3) X Information Disclosure Statement(s) (PTO/SE/08)	5] Notice of Informal Patent Application	
Paper No/s)/Mail Date 7/20/06.	6) Other: .	

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Applicant in response to the restriction requirement elected Group I, claims 11 of the invention without traverse. Accordingly, claim 20 is withdrawn from further consideration. The restriction requirement is hereby made Final.

- 2. The specification is objected to under 35 U.S.C. 112, 1st para. in that it is noted that the embodiments shown in figures 5 and 9 do not apply any electromagnetic stirring step. However, it is not clear why the flow patterns of both embodiments are different, i.e. what process parameter(s) is/are changed to make different in the flow patterns.
- Claims 11-19 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

In claim 1, it recites that multiphase inductors are placed near the cast metal. However, it is not clear which faces, narrow or broad faces, the inductors are placed near to. Also, there is a lack of antecedent basis in the claim for "the cast metal" (line 5). It is suggested to change the same to "the metal products" to render the meaning definite. Claim 13 appears directing to the embodiment shown in figure 9. However, there is no inductor in figure 9. Thus, it is not clear what embodiment claim 13 directs to (see claim 11, from which claim 13 depends, recites inductors). In claim 15, it is not clear what is claimed and where the antecedent basis in the specification for the claimed feature.

4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the Application/Control Number: 10/577,461 Page 3

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invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

 Claims 11-19 insofar as definite are rejected under 35 U.S.C. 103(a) as being unpatentable over JP 53-86.634.

JP '634 substantially shows (see figure 5) the invention as claimed except that it does not show that the upper lobes extending into the mold right up to the level of jets coming out from the discharge outlets of the submerged casting nozzle. However, it would have been obvious to start the EM stirring process of JP '634 in the secondary cooling zone immediately below the exit of the casting mold such that to obtain a better quality in the entire casting slab. As the EM stirring process starts right at the exit of the casting mold, the upper lobes would extend into the mold right up to the level of jets coming out from the discharge outlets of the submerged casting nozzle.

 Claim 19 is rejected under 35 U.S.C. 103(a) as being unpatentable over JP 53-86,634 as applied to claim11 above, and further in view of JP 63-33,160.

It would have been obvious to further provide the casting mold of JP '634 with an EM stirring means of JP '160 to accelerate the jets exiting the outlets of the dispensing nozzle to promote the slagging of mold powder such that to improve the surface quality of a cast slab.

Any inquiry concerning this communication or earlier communications from the
examiner should be directed to Kuang Y. Lin whose telephone number is 571-272-1179.
 The examiner can normally be reached on Monday-Friday, 10:00-6:30,.

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If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Jessica L. Ward can be reached on 571-272-1223. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/Kuang Y. Lin/ Primary Examiner, Art Unit 1793

4-8-09